



Plate & Shell Heat Exchangers



Oil & Gas Industries

Vahterus Plate & Shell (PSHE) Heat Exchangers combine the benefits of traditional heat exchangers. Utilising a fully welded plate pack within a strong shell construction makes Vahterus PSHE the most compact, thermally efficient and cost effective heat

transfer solution in many Oil & Gas applications. PSHE is an ideal solution for Upstream Processes, such as Oil & Gas Production, Handling and Transportation; and Downstream Processes, such as Refineries and Petrochemical Plants.

Fully Welded Plate & Shell Technology

The Perfect Solution for Upstream and Downstream Processes



Plate & Shell, Fully Welded



Plate & Shell, Openable

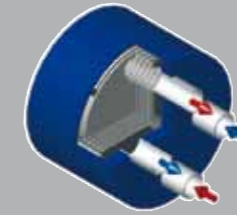


Plate & Shell, Compact

Oil & Gas Production



5530 kW Crude Oil Cooler operating on a Production Platform, PSHE 9HH-324/1/1 (titanium plates)



1465 kW Crude Oil Inlet Heater for a Crude Oil Testing Vessel, PSHE 5HH-412/1/1 (91 bar design)



2135 kW 2nd Stage Suction Cooler (sweet natural gas) operating on a Gas Production Platform, PSHE 7HH-256/1/1 (55 bar design, titanium plates, duplex shell)



190 kW Lean/Rich TEG Interchanger operating on a Gas Production Platform, PSHE 5HH-220/1/1 (duplex shell)

Refineries



1700 kW Gasoline Cooler in Oil Refinery, PSHE 7HH-354/1/1



480 kW Raffinate Stripper Bottoms Cooler, PSHE 5HH-148/1/1



5500 kW Gasoline Partial Evaporator in Oil Refinery, PSHE 5HH-544/4/4



Refineries

- Heaters
- Coolers
- Condensers
- Evaporators
- Cascade Evaporators

Oil & Gas Production

- Crude Oil Coolers and Heaters
- Gas Coolers and Heaters
- Amine Coolers
- Heat Exchangers for Dehydration Packages
- Refrigeration Applications

Oil & Gas Handling and Transportation in Vessels and Terminals



1290 kW LPG Cargo Condenser on LPG Vessel, PSHE 9LL-222/1/1 (titanium plates)



4800 kW LPG Cargo Heater on LPG Vessel, PSHE 9LL-222/1/1 (titanium plates)



695 kW LNG BOG Heater in a Gas Terminal, PSHE 5LL-124/1/1 (-125 to 200°C Design Temperatures)



1200 kW Lean/Rich TEG Interchanger and 290 kW Liquid Ring Water Cooler for an Onshore Gas Terminal, PSHE 5HH-276/3/3 and PSHE 5HH-103/3/3

Petrochemical Plants



660 kW Benzene Condenser, PSHE 5HH-126/1/1



500-1000 kW Multipurpose Cooler, PSHE 5HH-106/1/1



5400 kW Propane Condenser at Polymer Plant, PSHE 9HH-622/1/1



30 MW Effluent Economiser at Ethylene Oxide Plant, PSHE 14HH-968/2/2



Petrochemical Plants

- Heaters
- Coolers
- Condensers
- Economizers
- Evaporators

Oil & Gas Handling and Transportation

- Oil Heaters and Coolers
- LPG Coolers and Heaters
- LPG Condensers
- Heat Exchangers for Gas Treatment Facilities in Gas Terminals



Vahterus provides solutions for many heat transfer needs. We have considerable experience with heat transfer technology and continually invest in Research & Development.

High quality, consistent and reliable products are a matter of principle to us.

Compact & Effective

Vahterus PSHE combines the benefits of Plate & Frame and Shell & Tube heat exchangers. PSHE can either be described as a fully welded, high integrity plate heat exchanger, with no gaskets; or a generic alternative to Shell & Tube, approx. 25% of the footprint, displaying both space and weight benefits.

Benefits of PSHE

- No Gaskets or Brazing
- High Integrity / Total Containment
- Strong and Safe Construction
- Unique Protection and Resistance to Thermal and Pressure Cycling
- Thermally Efficient
- Compact and Low Weight
- Flexible Construction
- Proven, Reliable Technology
- Low Fouling
- Minimal Maintenance Requirement
- Close Approach Temperatures



Technical Specification

Maximum Heat Transfer Area

- 2 000 m²/exchanger

Mechanical Design

- Full vacuum to 150 bar possible
- -164 to +899°C

Main Data:

	Area/plate, m ²	Plate side nozzles, DN	Shell side nozzles, DN
PSHE 2	0.032	25	20-80
PSHE 3	0.076	50	25-250
PSHE 4	0.15	80	25-300
PSHE 5	0.26	100	25-350
PSHE 6	0.35	125	25-500
PSHE 7	0.46	150	25-500
PSHE 9	0.80	200	25-700
PSHE 14	1.55	300	25-1000
PRHE 12	1.00	200	25-1000

Quality Systems:

- ISO 9001:2000
- EN ISO 3834-2
- PED Module B+D
- ASME U Stamp
- OHSAS 18001
- ISO 14001



Approvals:

- PED
- ASME U Stamp & R Stamp
- SELO, China
- AD-2000 HPO
- Germanischer Lloyd
- Lloyd's Register
- R.I.N.A
- ABS Europe Ltd.
- Bureau Veritas
- DNV
- MKE South Korea

Materials:

Shell:	Plates:
• AISI 316	• AISI 316L
• St 35.8/1 / P235GH	• Titanium, Grade 1
• P265GH	• C22
• P355NL2	• C276
• EN 1.4547, SMO254	• Nickel 201
• EN 1.4539. 904L	• EN 1.4547, SMO254
	• EN 1.4539, 904L
	• EN 1.4462, Duplex
	• other materials on request



Vahterus Oy
Pruukintie 7
FI-23600 Kalanti
FINLAND
Tel. +358 2 840 70
Fax +358 2 840 7299
sales@vahterus.com

Vahterus Americas, LLC
PO Box 77264
Charlotte
NC 28271
USA
Tel. +1 704 846 5050
sales.americas@vahterus.com

Vahterus Deutschland GmbH
Magnolienweg 26
63741 Aschaffenburg
GERMANY
Tel. +49 6021 181 700
webmaster@vahterus.de

**Vahterus Heat Exchangers
Shanghai Co., Ltd**
Room 816, Enterprise Square
Mei Yuan Road 228,
Zha Bei District
200070 Shanghai
CHINA
Tel. +86 21 638 00848 *113
sales_china@vahterus.com

Vahterus (UK) Ltd
12-14 Derby Road, Melbourne
Derbyshire DE73 8FE
UK
Tel. +44 1332 863175
vahterus.uk@vahterus.com

www.vahterus.com